

Zehner-Einer plus Zehner und Platzhalter links

\_\_\_ + 20 = 75

\_\_\_ + 60 = 75

\_\_\_ + 70 = 93

\_\_\_ + 40 = 97

\_\_\_ + 10 = 21

\_\_\_ + 10 = 33

\_\_\_ + 20 = 94

\_\_\_ + 10 = 92

\_\_\_ + 40 = 71

\_\_\_ + 30 = 96

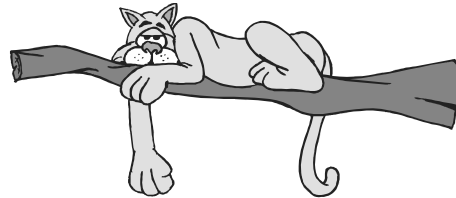
\_\_\_ + 10 = 72

\_\_\_ + 50 = 98

\_\_\_ + 50 = 96

\_\_\_ + 10 = 94

\_\_\_ + 60 = 81



\_\_\_ + 10 = 93

\_\_\_ + 20 = 66

\_\_\_ + 10 = 94

\_\_\_ + 10 = 91

\_\_\_ + 10 = 67

\_\_\_ + 30 = 99

\_\_\_ + 10 = 97

\_\_\_ + 10 = 64

\_\_\_ + 10 = 99

\_\_\_ + 30 = 86

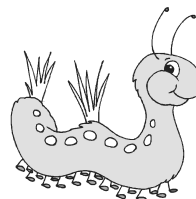
\_\_\_ + 30 = 83

\_\_\_ + 20 = 49

\_\_\_ + 10 = 81

\_\_\_ + 50 = 96

\_\_\_ + 10 = 89



\_\_\_ + 20 = 34

\_\_\_ + 10 = 87

\_\_\_ + 80 = 98

\_\_\_ + 50 = 86

\_\_\_ + 10 = 56

\_\_\_ + 20 = 46

\_\_\_ + 20 = 67

\_\_\_ + 60 = 73

\_\_\_ + 30 = 52

\_\_\_ + 10 = 98

\_\_\_ + 40 = 54

\_\_\_ + 40 = 92

\_\_\_ + 20 = 96

\_\_\_ + 80 = 91

\_\_\_ + 70 = 83